

XRD-3035

X-Ray Diffractometer

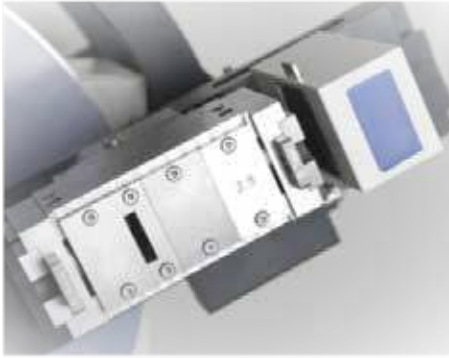


EPCC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

Analytical Technologies Limited

An ISO 9001 Certified Company

www.analyticalgroup.net



Matrix Detector Top class performance

Hollow shift Goniometer for transmission



PLC control for excellent stability



Closed loop vector drive servo positioning technology



Triple interference free isolation



High frequency High voltage X-ray Generator, low power consumption





Plug & play optics

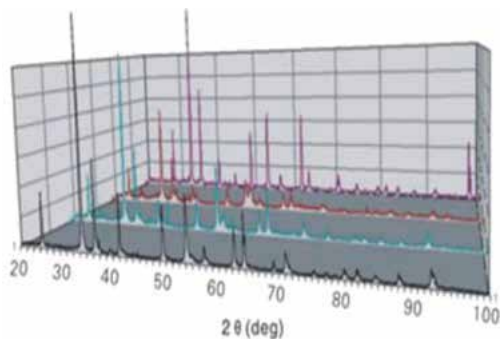


Mini cooling system



Metal Ceramic X-ray Tube

Graphite monochromator



Multi function Analysis Software

**Automatic sample stage with
6 Sample Holders**



➤ **Benchtop Multi-Purpose Powder X-ray Diffractometer is one of the world's smallest desktop X-ray diffractometers**

- * Plug&Play
- * Modular design and standardized interface technology solution
- * Advanced high frequency and high voltage power supply technology enables the whole machine consume less power.
- * The highly integrated desktop cooling water system enables the performance of the equipment more reliable



➤ **ATL Series Multi-function XRD**

High stability X-ray generator :

- * The use of programmable controller (PLC) control circuit greatly reduces the instrument failure rate, greatly improves the performance of the instrument and improving the power consumption of the instruments X-ray generator, meeting the needs of some special users to test special samples with high power; The Design structure applies optical isolation technology to truly achieve electrical isolation between the high voltage control unit and the system management unit and each I/O interface module.



High-precision multi-function goniometer

- * Both the XRD-3070 and XRD-3050 use a vertical (θ s- θ d) goniometer. Sampling imported high-precision bearing transmission, motion control is completed by a set of high-precision full-closed vector drive servo system. The intelligent drive includes 32-bit RISC microprocessor and high-resolution magnetic encoder, which can automatically correct the small motion position error. It can ensure the high precision and high accuracy of the measurement results, the angle reproducibility can reach $0,0002^\circ$ and the minimum step angle can reach $0,0001^\circ$.
- * The XRD-3070 X-ray diffractometer uses the θ s- θ d goniometer. The θ s- θ d goniometer means that the sample is placed horizontally and fixed, and the X-ray source as well as detector rotate at a ratio of 1:1 Goniometer. The development of this kind of structure goniometer can meet the requirements of special samples, such as liquid samples, sol-state samples, viscous samples, loose powder samples, bulk solid samples etc, in addition to the measurement of conventional samples.
- * Patented hollow shaft technology goniometer device.
- * Support for transmission scanning
- * The XRD-3070 X-ray diffractometer supports the data scanning mode of the conventional reflection mode and also supports the data scanning mode of the transmissive mode. Both transmission and reflection modes have advantages and disadvantages, The resolution of transmission mode is much higher than that of reflection mode. It is suitable for structural analysis and other fields. The reflection mode has strong diffraction signal and is more suitable for routine phase identification in laboratory. In the transmission mode, the powder sample may be a small amount, which is suitable for data acquisition when the sample amount is relatively small and the sample preparation requirements of the reflection mode are not satisfied.



ATL Series XRD | Reliable, Stable, Efficient

Plug and play optical system :

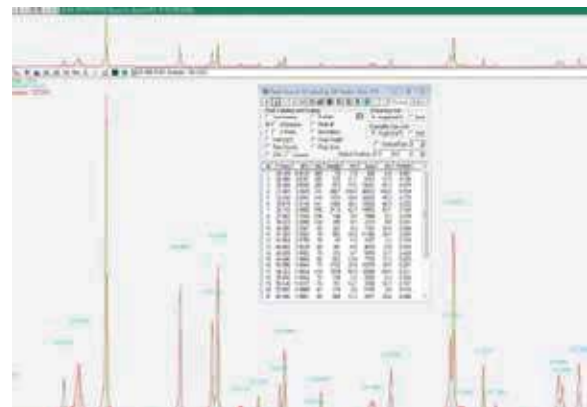
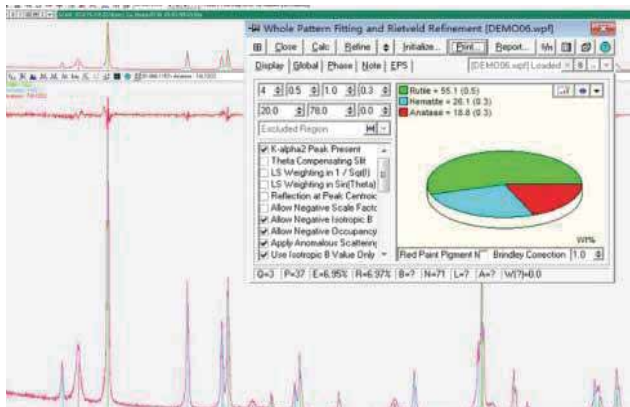
- * Fully pre-collimation design, allowing users to apply the least amount of manual intervention in different aspects
- * Semiconductor matrix detectors and unique PI-IA channel design. High resolution and very low background diffraction patterns are available

Vertical goniometer structure :

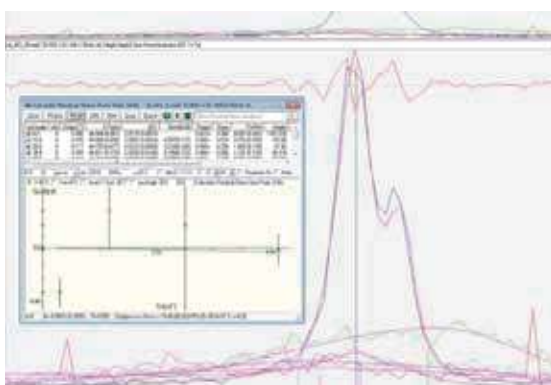
- * The sample stage is horizontally stationary, allowing measurement of both solid and liquid samples.
- * Siemens programmable controller automation system solution (PLC) The new industrial modular design concept is integrated into the product design (invention patent), which makes the system performance more stable and reliable, the maintenance is simple and convenient.

Metal Cermic tube :

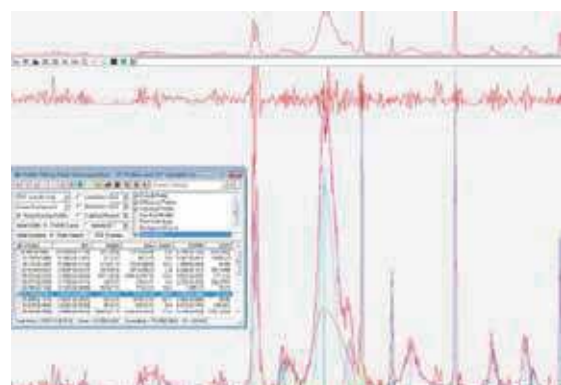
- * Reduces X-ray operating temperature, extending service life
- * High precision closed loop vector drive servo positioning technology can improve the positioning accuracy of the goniometer by an order of magnitude, able to overcome the angular error of the goniometer caused by the gear in the past.



Quantitative Analysis



Crystallinity/grain size



Stress analysis

XRD-3070 Hollow shaft goniometer for transmission and high performance matrix detector



The feature-rich analysis software can complete the application shown on the right, and the analysis results for the left spectrum show:

The qualitative and quantitative analysis results of unknown samples are:

- * Phase identification
- * Precision calculation of unit cell parameters
- * Crystallinity, grain size and distortion
- * Rietveld crystal structure analysis
- * Quantitative analysis
- * Residual stress analysis
- * Texture test
- * Paralympic test
- * In situ test
- * Particle size distribution
- * Micro area test
- * Multi-purpose film testing, etc.
- * Transmission

Rutile:	55.1%
Ferric oxide:	26.1%
Anatase:	18.8%

ATL Series XRD Is an ideal non-destructive analysis method

- * ATL series multi-function X-ray diffractometer (XRD) is an analytical instrument for studying and identifying the composition and crystal structure of materials and materials by X-ray diffraction principle. It can reveal the chemical composition and crystallization of various types of natural and artificial materials. Details such as learning the microstructure
- * ATL provides comprehensive technical solutions for X-ray diffraction applications. The products are fully capable in the fields of material analysis and production inspection.
- * The newly designed ATL Series X-Ray Diffractometer combines fast analysis, easy operation and user safety, with a modular hardware architecture and a software system tailored to the customer's needs,

Main Application Field :

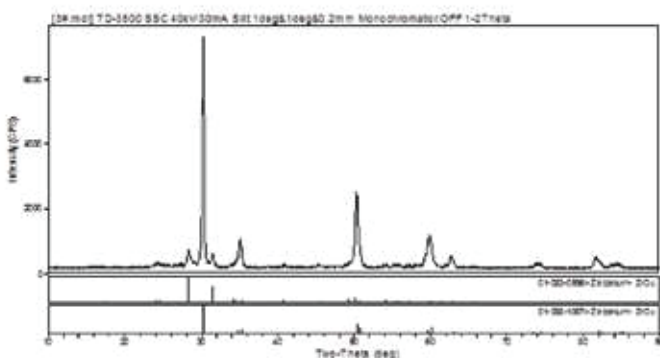
- * Clay minerals, cement building materials, environmental dust, food inspection, chemical products, pharmaceutical testing, asbestos, polymers, steel, non-ferrous metals, machinery, ship-building, welding, automotive, silicate, ceramics, cement, glass, catalysts, electrical appliances Components, electronic materials, magnetic materials, superconducting materials, building materials, fiber, paper, agricultural chemistry, dyes, pigments, coatings, ecological materials, petroleum, coal, electricity, ore, soil, rock, environment, etc.
- * Metal smelting, casting in addition to the performance analysis of the finished product, at the same time has high requirements for process equipment under high temperature conditions, when the molten steel temperature reaches 1300°C, the performance of refractory material is particularly prominent.
- * Analysis and application of refractory materials in the steel industry

Name: Zirconia

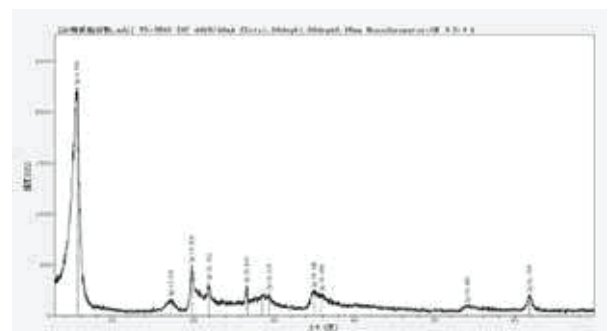
Molecular formula ZrO_2

Crystal system: square I single oblique

Content: 79.9%/20.1%



Quantitative analysis of zirconia

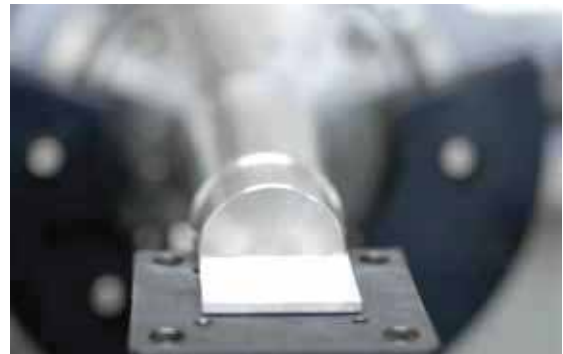


Qualitative analysis of montmorillonite

Medicine, pharmaceutical intermediates, cosmetics industry. The purity requirements of raw materials are extremely high, and QA is an analytical system that requires high performance and reliable identification results. ATL X-ray diffractometer is fully capable of providing the best analytical and identification solutions.

Pharmaceutical factory montmorillonite test results. The requirements of montmorillonite in the pharmaceutical and cosmetic industries are very demanding. It is close to the montmorillonite identification In the field of scientific research, and its product content needs to be qualitatively and quantitatively analyzed by X-ray diffractometer.

The application of ATL series diffractometer in titanium dioxide, ATL developed a set of TiO₂ analysis software for the Titanium dioxide industry, the detection is fast and accurate, and is highly praised by the Titanium dioxide industry.

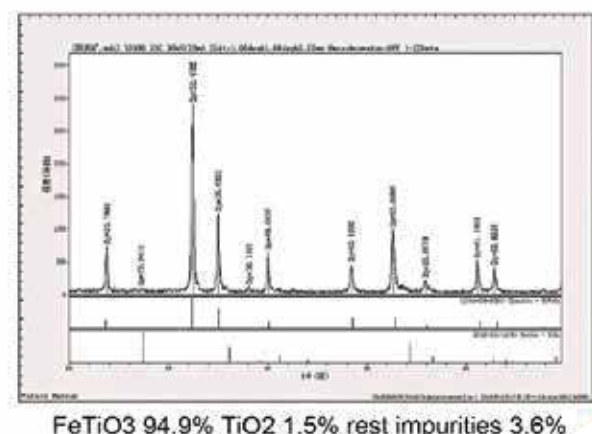
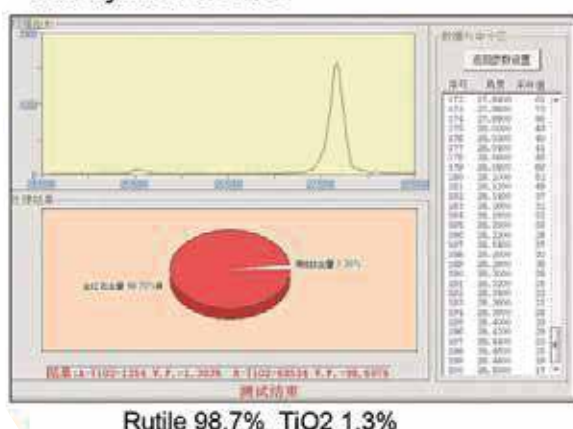


Analysis and identification of titanium dioxide following formal operation procedures

Fixed titanium dioxide sample on the sample stage

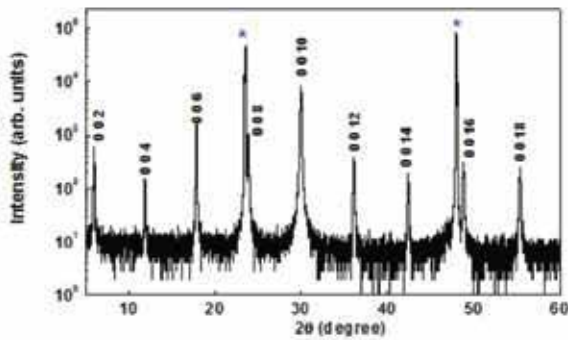
Titanium dioxide (TiO₂) is an important inorganic chemical product, which has important applications in coatings, inks, paper, plastics, chemicals, ceramics and other industries. The following example performs a comprehensive analysis on this sample.

Analysis Results

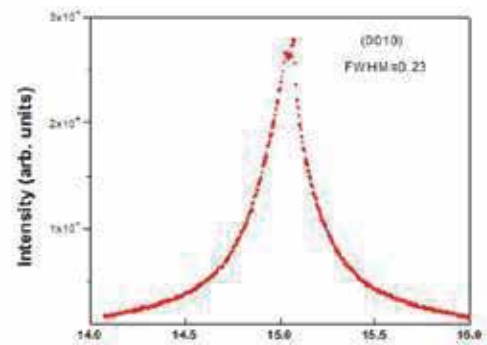


Line width and grain size after addition of BaSO₄ sample in nano-sized TiO₂

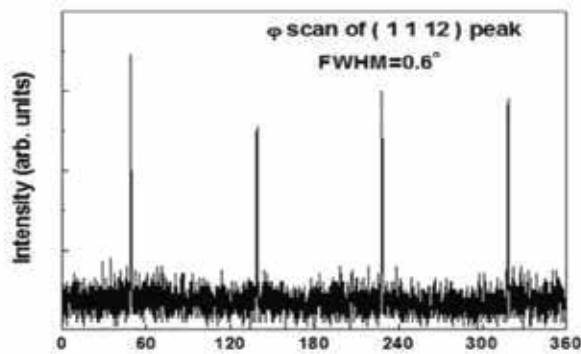
Sample composition	TiO ₂ -A
Content	94.29%
Angle	25.28
Line width	0.55
Grain size	15.8nm



In the figure, the * mark is the substrate peak, and the other peaks are the diffraction peaks of the film (001) face. Test requirements: required to accurately determine the offset angle of the substrate

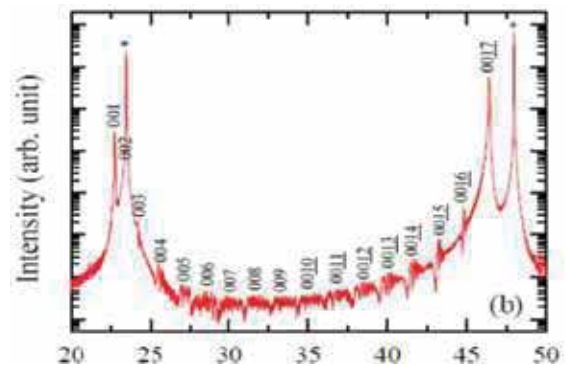


ω scan of the film (also known as rocking curve test)
ω scan of diffraction peak of film (0 0 10)



φ scan test of film

The crystal structure of the film material is a monoclinic structure, so the in-plane φ scan shows quadruple symmetry.



XRD spectrum of thin film superlattice

ATL Multi-Function Integrated Measurement Accessory

Features:

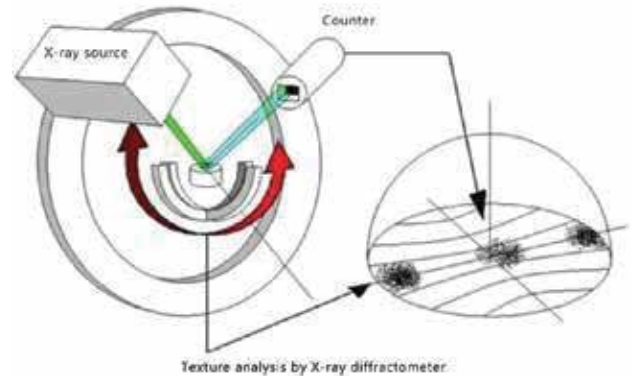
Polarography test using transmission or reflection Stress testing can be performed using the tilting method or the same tilting method, Film testing (in-plane rotation of the sample)

Application :

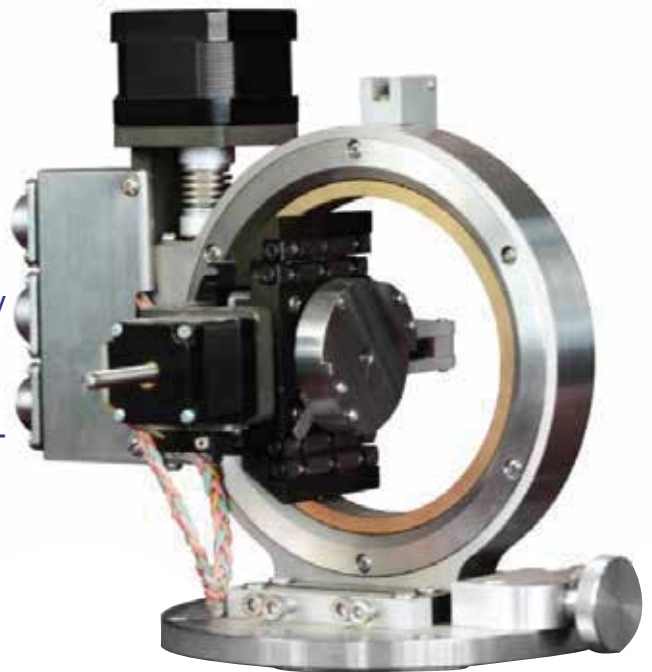
- * Evaluation of metal assembly structures such as rolled sheets
- * Evaluation of ceramic orientation
- * Evaluation of the preferred orientation of the film sample crystal
- * Residual stress of various metal materials and ceramic materials
- * Test (evaluation of wear resistance, chip resistance, etc.)
- * Residual stress test of multilayer film (evaluation of film peeling, etc.)
- * High temperature superconducting material film, metal plate and other surfaces
- * Analysis of oxidation and nitride films Glass, Si, multilayer film on metal substrate
- * Analysis (magnetic film, metal surface hardening film, etc.)
- * Analysis of electroplating materials such as macromolecular materials, paper, and lenses
- * Pole diagram measurement
- * Stress measurement
- * Film measurement



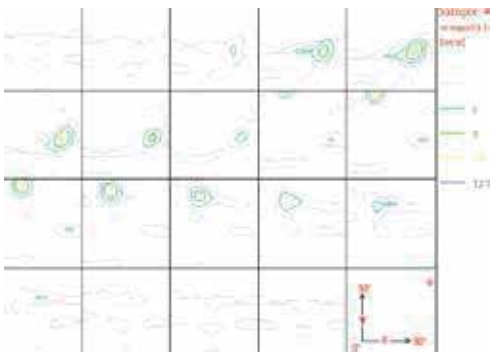
- * Texture analysis is usually measured by X-ray diffraction. The intensity of the X-ray from a particular diffraction plane is measured while the sample is stepped through a series of orientations to complete the pole figure. As shown on the right
- * Texture analysis is widely used in the field of materials, and its existence is universal, Therefore, general materials inevitably have different degrees of texture problems, which affect the performance of materials.
- * The representation method should also select the appropriate pattern as needed. The figure on the right provides a graph of the results of several texture analyses.



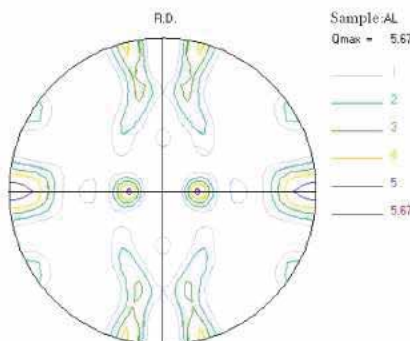
- * ATL Multifunction Integrated Measurement Accessory
- * Excellent mechanical properties can be observed by texture analysis of aluminum samples
- * The ODF notation is a more advanced graph representation method.



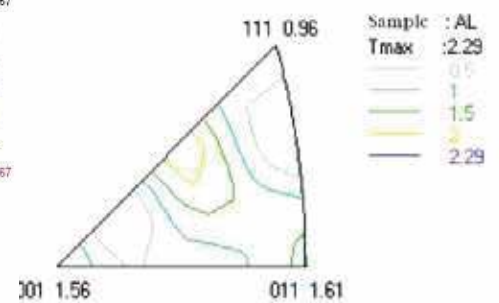
Three way of distribution function notation



AI ODF constant Ø section view



Pole diagram representation



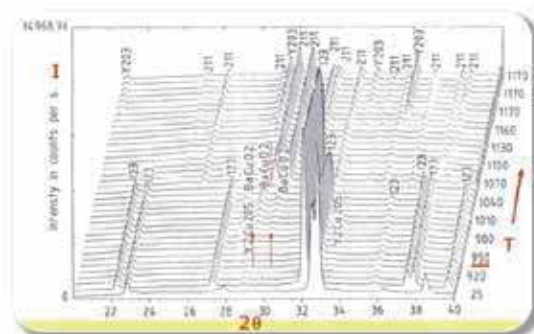
Anti-polar graph representation

➤ **Expand your application needs Mastery Technology has made the most complete hardware combination for you.**

* Not every user has the same requirements for standard equipment, because the different requirements generated by the industry must be complemented by hardware supplements. The ATL multi-function integrated accessory mentioned above was designed and manufactured to greatly expand the needs of user applications. The following provides users with more choices:

* A device mounted on a wide-angle goniometer for understanding the crystal structure change of a sample during high-temperature heating or the mutual dissolution of various substances during high-temperature heating. Depending on the type of temperature sensor selected, the temperature range is from -196 °C to 1600 °C. The TGW-1 high/low temperature accessory makes this application possible.

* It can be seen from the figure that will be decomposed violently at higher temperatures, which provides an effective method for the research and improvement of superconducting materials. Similar applications can be achieved by the high temperature accessories provided by ATLTechnology



Rotating sample stage :

* The sample can be rotated in its own plane to facilitate the error caused by coarse grain, and the sample with texture and crystal is measured to ensure good reproducibility of the diffraction intensity.

Specification :

- * Rotation mode: axis (sample plane)
- * Rotation speed: 1-60rpm
- * Minimum step width: 0.1w
- * Operating mode: Constant speed rotation for sample scanning (step continuous)

Automatic sample changer

* The autochanger is designed for users who need batch measurement of samples. It can load 6 samples at a time for continuous measurement.



X-ray tube for analytical instruments

- * Domestic or imported corrugated ceramic tubes, cermet tubes, and glass tubes are suitable for various types of XRD, XRF, crystal analyzers, and orientation instruments at home and abroad.

Specification

- * Optional target type: Cu, Co, Fe, Cr, Mo, Ti, W, etc.
- * Focus type: 0.2x 12mm or 1 x 10mm or 0.4x 14mm (fine focus)
- * Maximum output power: 2.4kW or 2.7kW

Detector - the core of the X-ray diffractometer

- * The detector is used to record the diffraction spectrum and is therefore one of the most important components in polycrystalline diffraction equipment. The proportional counter and the scintillation counter replace the Geiger counter and become the most widely used detector. As human beings become more and more aware of nature, they are getting more and more deep, and the requirements for experiments are getting higher and higher. The more diverse, simple proportional or scintillation counters can not meet different experimental requirements, so many develop one after another. Different detectors.
- * Domestic X-ray diffractometers are always in the phase of proportional and scintillation detectors.
- * This is far from meeting the needs of the times. ATL Technology has launched a new generation of high-end X-ray diffractometer XRD-3070. And it is equipped with advanced

High precision semiconductor microstrip detector! !

- * The high-precision semiconductor microstrip detector is composed of 640 semiconductor microstrip strips, Compared with the traditional scintillation detector or proportional detector, it can increase the diffraction calculation intensity by more than 100 times, and can obtain complete in a short sampling period, High sensitivity, high resolution diffraction pattern and higher count intensity.
- * High-precision semiconductor microstrip detector single-channel counting dynamic data range 24-bit, counting 16777216 detector counting up to 1×10^9 cps; at the same time with DCS controller readout time is only 89 μ s



Comparison of technical parameters of ATL series multifunction X ray diffractometer

	ATL-3070	ATL-3035	ATL - 3020
X-ray Tube (domestic or imported)	Target Optional targets such as Cu. Fe. Co, Cr, Mo, W (metal or ceramic optional) Focus Size: 1 x 10 mm 2 or 0.4 x 14m m2 Rated power 2.4kW or 2.7kW (ceramic tube or metal cermic tube technology)	Target Optional targets such as Cu. Fe. Co, Cr, Mo. W (metal or ceramic optional) Focus Size: 1 x 10 mm 2 or 0.4x14m m2 Rated power 2.4kW or 2.7kW (ceramic tube or metal cermic tube technology)	Target Optional targets such as Cu, Fe, Co, Cr, Mo, W (metal or ceramic optional) FOCUS Sim 1 x 10 mm 2 or 0.4 x 14m m2 Rated power 2.4kW or 2.7kW (ceramic tube or metal ceramic tube technology)
X-ray Generator (PLC control)	Maximum output power :3kW high frequency high voltage generator (domestic/import)X-ray tube voltage: 10~60kV, 0.1kV/Step X-ray tube current 5~50mA, 0.1mA/step Output stability: ≤ 0.01% (power supply fluctuation ±10%)	Maximum output power :3kW high frequency high voltage generator (domestic / import) X-ray tube voltage: 10~60kV. 0.1 kV/step X-ray tube current 5~50mA, 0.1mA/step Output stability: ≤0.01% (power supply fluctuation ±10%)	Maximum output power :3kW high frequency high voltage generator (domestic / import) X-ray tube voltage:10~60kV, 0.1kV/step X-ray tube current 5~50mA, 0.1mA/step Output stability: ≤0.01% (power supply fluctuation ± 10%)
Goniometer	Goniometer structure Hollow shaft vertical goniometer Θ s- Θ d structure (sample level is fixed) Goniometer scanning radius: Standard 225mm (150~285mm continuously adjustable) Scanning range: -110°~16°0' Scan speed: 0.006°~120°/min Positioning speed: 1200°/min Drive mode: Θ s- Θ d linkage, Θ s or Θ d single Scan mode: Stepping, continuous, segmentation, transmission scanning Minimum step angle: 0.0001° Measurement accuracy: ≤0.001° 2 Θ angle repeatability: 0.0002°	Goniometer structure Hollow shaft vertical goniometer Θ s- Θ d structure (sample level is fixed) Goniometer scanning radius: Standard 225mm (150~285mm continuously adjustable) Scanning range: -110°~150° Scan speed: 0.006°~120°/min Positioning speed: 1200°/min Drive mode: Θ s- Θ d linkage, Θ s- Θ d single Scan mode: Stepping, continuous, segmentation, transmission scanning Minimum step angle: 0.0001° Measurement accuracy: ≤0.001° 2 Θ angle repeatability: 0.0002°	Goniometer structure Hollow shaft vertical goniometer Θ s- Θ d structure (sample level is fixed) Goniometer scanning radius: Standard 225mm (150- 235mm continuously adjustable) Scanning range: -110°~160° Scan speed: 0.006°~120°/min Positioning speed: 1200°/min Drive mode: Θ s- Θ d linkage, Θ s or Θ d single Scan mode: Stepping, continuous, segmentation, transmission scanning Minimum step angle: 0.0001° Measurement accuracy: ≤0.001° 2 Θ angle repeatability: 0.0002°
Recording control unit (Detector)	Detector Type: Amy Detector Maximum linear count rate: up to 1x10 ⁹ cps, no noise, diffraction intensity is more than 100 times that of SC DCS controller readout time is only 89 μ s Dynamic range: [bit] 24 Energy range [keV] 4-40 Read time: [μ s] 89 Energy resolution (rms): [eV] 687±5	Detector Type: Array Detector Maximum linear count rate: up to 1x10 ⁹ cps, no noise, diffraction intensity is more than 100 times that of SC DCS controller readout time is only 89 μ s Dynamic range: [bit] 24 Energy range [keV] 4-40* Read time: [μ s] 89 Energy resolution (rms): [eV] 687±5	Detector Type: Array Detector Maximum linear count rate: up to 1x10 ⁹ cps, no noise, diffraction intensity is more than 100 times that of SC DCS controller readout time is only 89 μ s Dynamic range: [bit] 24 Energy range [keV] 4-40* Read time: [μ s] 89 Energy resolution (rms): [eV] 687±5
Safety Protection Alarm	KV and mA are too high or too low, overload protection, no water alarm, X-ray tube over-temperature and other multiple protection, to prevent radiation leakage, protective door interlock protection and platform lead shielding protection.	KV and mA are too high or too low, overload protection, no water alarm, X-ray tube over-temperature and other multiple protection, to prevent radiation leakage, protective door interlock protection and platform lead shielding protection.	KV and mA are too high or too low, overload protection, no water alarm, X-ray tube over-temperature and other multiple protection, to prevent radiation leakage, protective door interlock protection and platform lead shielding protection.
X-ray leakage	≤0.1 μ Sv/h (maximum power of X-ray tube, without subtracting the background)	≤0.1 μ Sv/h (maximum power of X-ray tube, without subtracting the background)	≤0.1 μ Sv/h (maximum power of X-ray tube, without subtracting the background)
Stability Dimensions(Main body)	≤0.5%(40kV, 40mA, continuous operation for 8 hours) 1170mmx870mmx1800mm (lengthxwidthxheight)	≤0.5%(40kV, 40mA, continuous operation for 8 hours) 1170mmx870mmx1800mm (lengthxwidthxheight)	≤0.5%(40kV, 40mA, continuous operation for 8 hours) 1170mmx870mmx1800mm (lengthxwidthxheight)
Transmission	Insutrial Ethernet	Insutrial Ethernet	Insutrial Ethernet

➤ ATL series XRD accessories



Multi function integrated accessory

α axis(tilt)
 β axis(Inside rotating)
 z axis(front and back)
 y axis
 Sample size:

Range:-45°~90°, min step:0.001°/step
 Range:0°-360°, min step 0.005°
 Range:10mm, min step 0,001mm/step
 Range:±10mm, Swing horizontally at 45°
 Max Φ 040m, thickness 10mm



High temperature accessory

Temperature set:	Inert gas environment, room temperature to 1200°C
Vacuum environment	Max temperature 1600°C
Control precision	±0.5°C
Window material	Polyester film
Cooling method	Deionized water circulation cooling



Medium and low temperature accessory

Temperature set:	Inert gas environment, room temperature to 1200°C
Vacuum environment	-195~450°C
Control precision	±0.5°C
Window material	Polyester film
Cooling method	Liquid nitrogen Deionized water circulation cooling



Temperature accessories controller



High frequency high voltage generator Domestic (left) import (right)

Input voltage:	AC220V ± 10% 50Hz/60Hz
Output voltage:	0~60kV
Output current:	0~50mA
Max output power:	3kW
Output voltage Long-term stability:	0.01%/8 Hr
Output current Long-term stability:	0.01%/8 Hr

➤ ATL-3010 cryogenic liquid nitrogen cooling system

- * Almost all X-ray laboratories require cryogenic equipment and Dandong ATL Technology provides one of the most widely used liquid nitrogen cooling systems in the world today.
- * Optimized usability system
 - Fast cooling (cooling to 120K takes only 50 minutes)
 - High performance fluid system (no ice, no noise during operation)
 - 35 liters of liquid nitrogen can be used for 36~48 hours
 - High precision crystal temperature monitoring
 - High stability (±0.2K) and data recording system
 - Programmable monitoring software
 - Quick start (no need to set up)



Liquid Nitrogen Vessel



Gas Pump



Temperature Control

Nitrogen Cooling system Specification

Temperature Range	120-350K
Flow Rate	5-10L/min
Nitrogen consumption	0.6L/h under the rate of 5L/min
Time to 120k	50min
Temperature stability	0.1K
Transfer line length	3000mm

ATL || controller

Size and weight	315mm x 320mm x 220mm, 10kg
Power supply	220V 50Hz
Power consumption	550VA

ATL || Dry Air unit

Size and weight	660mm x 300mm x 415mm, 42kg
Power supply	220V 50Hz
Power consumption	1500VA

Coldhead support

Max height	660mm
Max horizontal distance	430mm
Weight	7kg

Liquid nitrogen vessel

Capacity	35.5L
Structure	Stainless steel welding
Dimensions	680mm x 473 x 650mm
Weight	13.8kg (empty), 49kg(full)
Bottleneck size	NW50Kf fitting 50mmΦ



►► Servicing, Validation, Trainings and Preventive Maintenance :

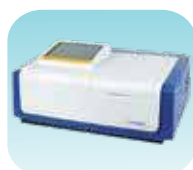
- Servicing** : We have team of service engineers who can attend to any make of instrument promptly @the most affordable cost.
- Trainings** :We also take up preventive maintenance to reduce downtime of instrument's Trainings.
- AMC's/CMC** : We offer user training both in-House and at customer sites on instrument principles, operations, troubleshooting.
- Validations** : We have protocols for carrying out periodic Validations as per GLP/ GMP/USFDA norms.
- Instruments** : We offer instruments/Renting Services Modules like pumps, detector etc. on Rent.



►► About Analytical Technologies

Analytical Technologies is synonymous for offering technologies for doing analysis and is the Fastest Growing Global Brand having presence in at least 96 countries across the globe. Analytical Technologies Limited is an ISO :9001 Certified Company engaged in Designing, Manufaturing, Marketing & providing Services for the Analytical, Chromatography, Spectroscopy, Bio Technology, Bio Medical, Clinical Diagnostics, Material Science & General Laboratory Instrumentation. Analytical Technologies, India has across the Country operations with at least 4 Regional Offices, 6 Branch Offices & Service Centers. Distributors & Channel partners worldwide.

►► Our Products & Technologies



UV/VIS
Spectro 2080+
Double Beam



Infra FTIR



Optima Gas
Chromatograph
3007



Optima Gas
Chromatograph
2979 Plus



Flash
Chromatograph



Atomic Absorption
Spectrophotometer



Liquid Partical
Counter



Optical Emission
Spectrophotometer



DSC/TGA



Semi Auto Bio
Chemistry Analyzer



HEMA 2062
Hematology
Analyzer



Micro Plate
Reader/Washer



URINOVA 2800
Urine Analyzer



Total Organic
Carbon 3800



Fully Automated
CLIA



NOVA-2100
Chemistry Analyzer



PCR/Gradient PCR/
RTPCR



TOC
Analyzer



Laser Particle
Size Analyzer



Ion Chromatograph



Water purification
system

▶▶ Regulatory compliances



▶▶ Corporate Social Responsibility

Analytical Foundation is a Nonprofit Organization (NGO) found for the purpose of:



Analytical Foundation

1. Research & Innovation Scientist's awards / QC Professional Award: Quality life is possible by innovation only and the innovation is possible by research only, hence ANALYTICAL FOUNDATION is committed to identify such personalities for their contributions across various field of Science and Technology and awarding them yearly. To participate for award, send us your details of research / testing / publication at info@analyticalfoundation.org

2. Improving quality of life by offering YOGA Training courses, Work shops / Seminars etc.

3. ANALYTICAL FOUNDATION aims to DETOXYFY human minds, souls and body by means of Yoga, Meditation, Ayurveda, Health Care, Awards, Media, Events, Camps etc.

▶▶ Reach us @



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